

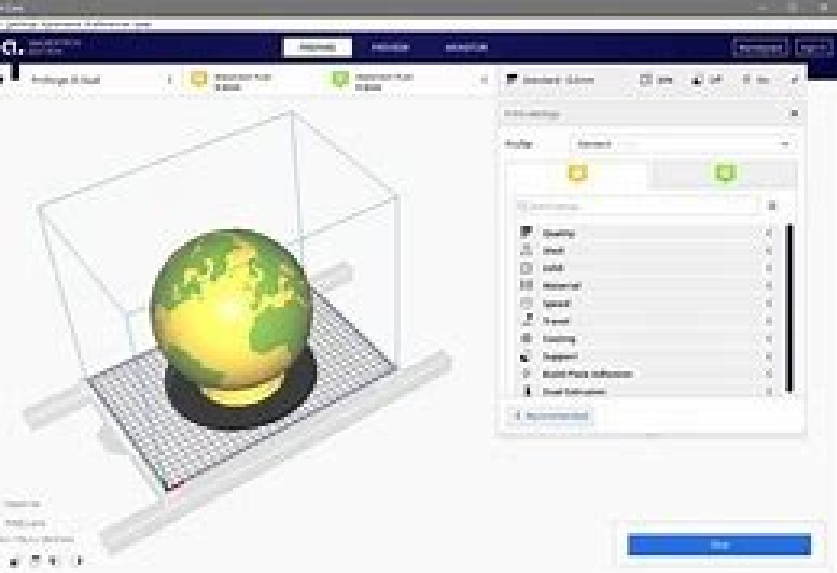
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These profiles are available for download and are only configured for KAY3D's CoreXY Conversion Kit.If you have another machine, you may need to define and make certain configuration changes.Before downloading Print Profiles, make sure your Cura has the configuration of the KAY3D CoreXY computer integrated into it. You may need to configure a custom printer from now on using the following settings. We are currently working closely with Ultimaker Cura to have all KAY3D Labs printer profiles uploaded to their database. 1) Click on the top left corner after opening Cura. 2) Next, you want to click "Add an offline printer" and then choose the FFF custom printer.Give your machine a name and then click Add 3) Configure your machine using the following settings and parameters. After you are done, click Extruder 1 4) Change the diameter of the compatible material to 1.75mm and click Next. That's it! Now the CoreXY configuration of your new KAY3D computer is stored in Cura. Go ahead, to the print profiles and start testing them! Download Profile for PLADDownload PLA [Layer Height 0.2mm Normal] v1.2 here Download PLA [Layer Height 0.2mm Fast] v1.1 here Download PLA [Layer Height 0.3mm Super Fast v1.0 here Download Profile for PETG Download PETG [Layer Height 0.3mm Super Fast v1.0 here Download Profile for PETG [Layer Height for PETG] Layer 0.2mm 0.2mm Normal] v1.0 here. How to install print profiles for Cura Slicer: 1) Open Cura on your computer and go to the top right corner and click Profile. Next, click Manage Profiles 2) Click Import 3) Choose the Healing Profile you downloaded and import into and that's it! Your new cutter configurations downloaded from us will be ready for immediate use! What you need to do before you start printing: 1) Print configuration. If it is the PLA profile, you want to print PLA. If you are printing PETG using the PLA profile, it may not work, as PETG has very different casting characteristics compared to PLA. So choose the right profile base don the material you are 3D printing. 2) 2) Hotend and Heated Bed. If you don't know the specific temperature of your hot or heated bed, you'll be sure to go with the default values. But if you know them, change the values in "Filament Configuration." 3) Are you using a direct drive? If yes, the retraction values must be changed. You can find values using the Cura search function â Search for "Trace" and change "Trace Distance" to NWA3D A5 Video Tutorial: NWA3D A31 Cura Profile (downloaded from Dropbox) NWA3D A31E Cura Profile (downloaded from Dropbox) NWA3D A31E Cura Profile (downloaded from Dropbox) Downloaded from Dropbox) Downloaded from Dropbox) NWA3D A31 and A31E Video Tutorial: Detailed description: Sometimes, models don't print properly because the G-Code configuration is wrong. Here are a few steps to make sure your cure settings are correct. 1. Check your slice file at Cura. a. Make sure the print is centered on the compile area, is making good contact with the compile surface, and is not too large for the compile envelope. b. Check the configuration of the slice. c. Make sure the layer height is between 0.08mm (high quality prints) and 0.24mm (low quality prints). d. Check the speed and temperature. For PLA, they should be set at 30â2250mm/s and 210A°2220°C. E. Make sure the filament diameter is 1.75 mm and the flow rate is 100%. f. In the Machine Settings window, make sure that the heated bed check box is not checked for the NWA3D A5 (the A5 does not have a heated bed) and checked for the NWA3D A31/A31E. To view the Machine Configuration window, select Settings > Printer > Manage Printer. .. and click the Machine Configuration button in the pop-up window. g. Check the Fill Density (fill) and make sure it is at least 5%. You may need to adjust this value to your liking for your model. 2. See the section From this manual to see other Slicer configurations and to understand better cure. Your part may need support. If it is round, you may have to select «anywhere» for the type of support. If complicated, you may need to select «RAFTA» for the Build Plate adhesion type. (A raft is a one on the construction plate on which the model will print.) If the part gets twisted when you start building it, you may need to select the "Brimâ" adhesion type and re-cut the file. (An edge will help the piece stick together so it doesn't twist on the edges.) 3. If you think your slice settings are really wrong and you're using a Cura version older than Cura 4.1, try reloading the "NWA3D A5/A31/A31E Quality normal.curaprofile" file from the microSD card (or download the Dropbox link above). The profile will restore the slicer configuration to a medium quality profile that will work well.Click Settings > Profile > Manage Profiles. In the Profile Preferences window, click the Import button, go to the printer profile "NWA3D A5/A31 Normal Quality.curaprofile" that came on the microSD card in the Cura folder, and open it. Your slice and build parameters are now reset to our default settings for A5/A31/A31E. 4. If you think your slice settings are really wrong, and you're using Cura 4.1 or later for your A5, reuse the three default print profiles (Normal Quality, Best Quality, and Fast Quality).A

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